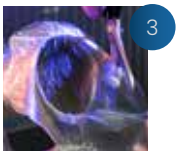

WATER SOLUBLE PURGE FILM

Extremely stable and tear-resistant

- Dissolves completely after successful flushing (with water) and leaves no residue in the pipe
- Provides optimal conditions for a strong dam during the flushing process
- Suitable for welding stainless steel, duplex, chrome-molybdenum and titanium

Step 1: Clean the pipe.

Step 2: Apply water soluble film adhesive to the pipe.

Step 3: Cut out the water soluble film in a circular shape. Circle should be 76 mm larger than the pipe circumference.

Step 4: Press the smooth surface of the water soluble film onto the adhesive in the pipe.

Part No.	Description	Unit
RG350215	Water soluble purge film (with 2x 250 ml adhesive)	1 x 20 m
RG350216	Water soluble purge film (without adhesive)	1 x 20 m
RG350214	Adhesive	250 ml

WELD BACKING TAPE

Alternative for conventional backwash methods

The weld backing tape is an innovative replacement for traditional back-flush methods that protect the back of the welding spot and ensure a high quality finish.

The weld backing tape reduces set-up, cleaning and welding time; elimi-nates grinding after welding and increases work efficiency while minimising costs.

- Reduces the set-up time
- Minimises the grinding effort after welding
- Increases welding performance, reduces costs
- Heat resistant
- Use for welding carbon or stainless steel
- Available in 64 mm x 12,5 m and 102 mm x 12,5 m

Part No.	Size	
RG350218	64 mm x 12,5 m	2" x 39`
RG350219	101,6 mm x 12,5 m	4" x 39`

1 2 3

Step 1: Carefully pull back the corners of the adhesive strips and remove the carrier film cover on both sides.

Step 2: The fibreglass fabric strips must be adjusted and attached to the back of the pipe joint.

Step 3: The aluminium adhesive tape must be applied slowly from the inside to the outside of the area around the pipe joint, this is the only way to ensure a tight seal.

The weld backing tape can be used with steel or stainless steel for welding pipe sheet and pipe sheet or pipe and pipe. The 1/4 gap between the sheet was welded with a 11 mm flux core. It is important to note that the glass fibres were not burnt and that no oxidation took place.