



## MF4-R

Clamping range OD-OD:  
48,3 - 88,9 mm

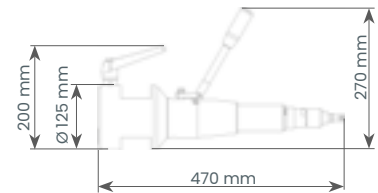
The MF4-R is used for beveling pipe ends or membrane walls. Due to its low weight, the machine can be operated by only one person and is suitable for both workshop and construction site use. The MF4-R pipe beveling machine can be optionally equipped with a pneumatic or an electric motor.



### Optional accessories



Tooling  
(from p. 32)



### Technical data

Working range ID-OD	30 - 88,9 mm	1,181 - 3,5"
Clamping range OD-OD	48,3 - 88,9 mm	1,744 - 3,5"
Max. wall-thickness	10 mm	0,39"
Feed	15 mm	0,59"
Weight with pneumatic motor	5,9 kg	13,0 lb
Weight with electric motor	7,0 kg	15,4 lb
Weld prep	facing, V & J-prep, counter boring	
Materials	steel, stainless steel, duplex, high-alloyed	
Tooling	tool bits, TiN inserts, custom bits	

### Available drives

#### Pneumatic motor

Power	850 W	1,2 HP
Air pressure	6 bar	87 psi
Air consumption	0,96 m <sup>3</sup> /min	33,9 cfm
Air hose connection	1/4"	
Features	speed control	

#### Electric motor

Power consumption	1.200W (110V/230V)	1,6 HP
Features	speed adjustment	

## MF2-25

Clamping range OD-OD: 20 - 38 mm

The special versatility of the MF2-25 pipe beveling machine is characterised by the panel wall machining with indexable insert crown cutters up to a  $\varnothing$  38.0 mm. The minimum panel wall width is only 40.0 mm.

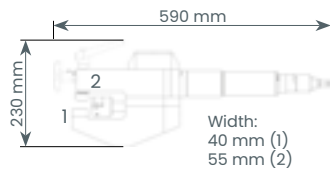


### Optional accessories



Tooling  
(from p. 32)

Indexable insert  
crown milling  
cutter



### Technical data

Working range ID-OD	12,5 - 38 mm	0,492 - 1,496"
Clamping range OD-OD	20 - 38 mm	0,787 - 1,496"
Max. wall-thickness	15 mm	0,59"
Feed	25 mm	0,98"
Weight with pneumatic motor	6,4 kg	14,1 lb
Weight with electric motor	7,6 kg	16,7 lb
Weld prep	facing, V & J-prep, counter boring	
Materials	steel, stainless steel, duplex, high-alloyed	
Tooling	tool bits, TiN inserts, custom bits	
Machine body	lightweight housing	

### Available drives

#### Pneumatic motor

Power	850 W	1,2 HP
Air pressure	6 bar	87 psi
Air consumption	0,96 m <sup>3</sup> /min	33,9 cfm
Air hose connection	1/4"	
Features	speed control	

#### Electric motor

Power consumption	1.500 W (110V/230V)	2,0 HP
Features	restart and overload protection, speed adjustment, torque control	